



Assemble the Base ②

Issue 94

In this issue we will continue assembling the base. Handle the parts with care as they are large.



94-1 Base Part 1

94-2 Base Part 2

94-4 Base Part 3

94-11 Part Fastener

94-15 Base Accessory 3

94-5 Base Part 4

94-6 Base Part 5

94-13 Base Accessory 1

94-17 Metal Plate × 2

94-14 Base Accessory 2

94-12 Sound Switch Bracket × 2

94-7 Sound Switch

PWB Screw (M2.0×4mm) × 13 (1 spare)

94-10 Cable 2

PB Screw (M2.0×4mm) × 5 (1 spare)

94-3 Battery Box

94-9 Main Switch

94-8 Cable 1

94-16 Base Plug

※Note: In some cases, product and part specifications may differ slightly, but this will not affect assembly.

Tools Needed

The following tools and materials are required to assemble this issue. Prepare them before starting work.

☐ **Screwdriver**
For tightening screws.

☐ **Universal Adhesive**
For joining metal parts.

Check!

Be sure to check the assembly video for detailed demonstrations.



Explanation of Symbols



Indicates where to attach included screws.



Indicates when to use adhesive. The correct adhesive will be indicated for each instance.

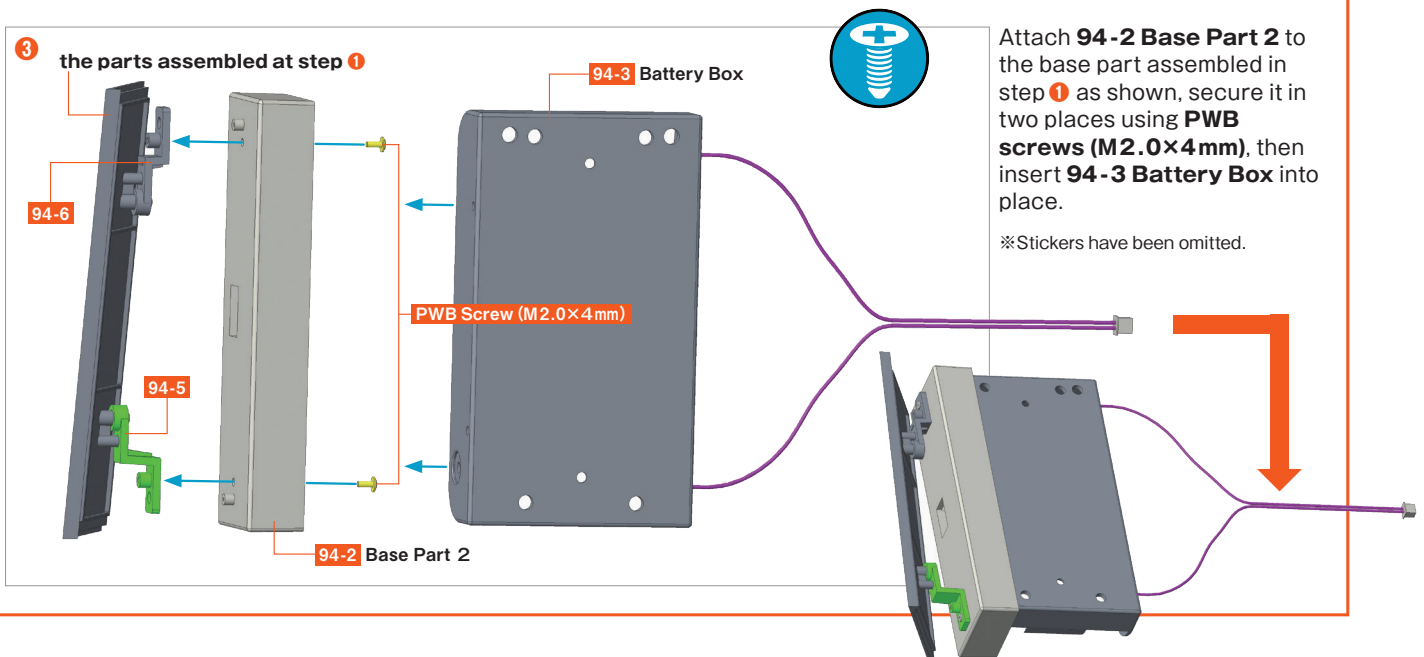
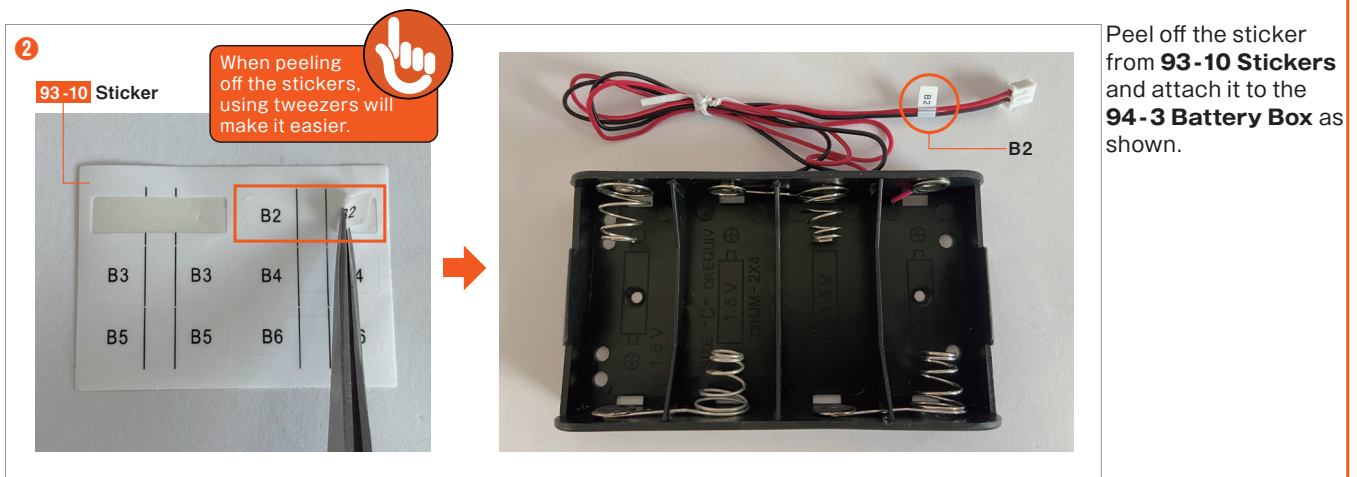
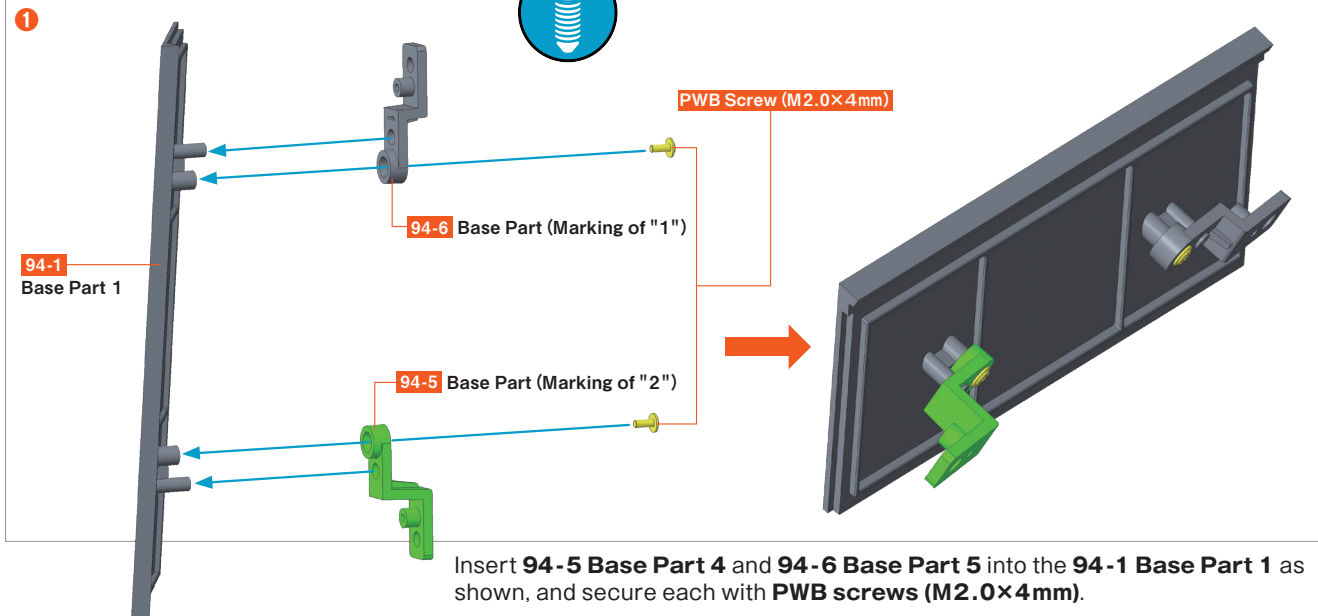


Cautions and Prohibitions.

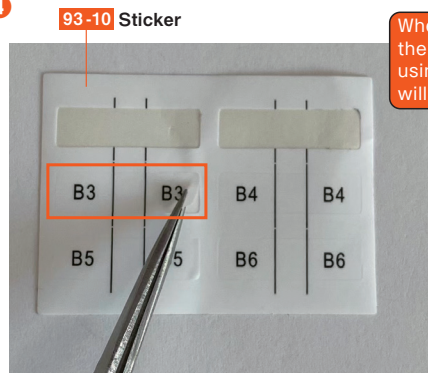


Key points for using tools and techniques.

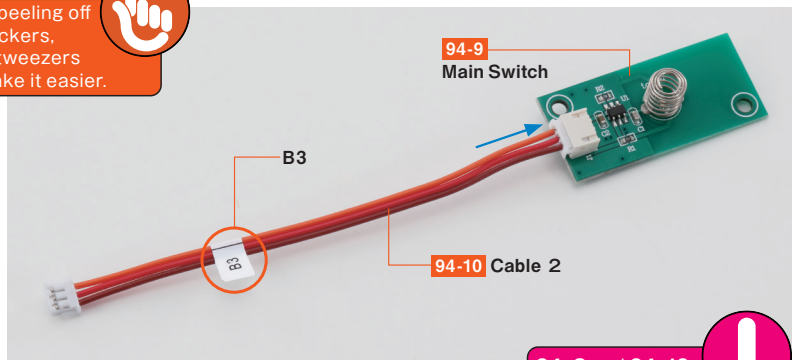
1 Assemble the Base



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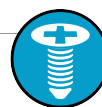
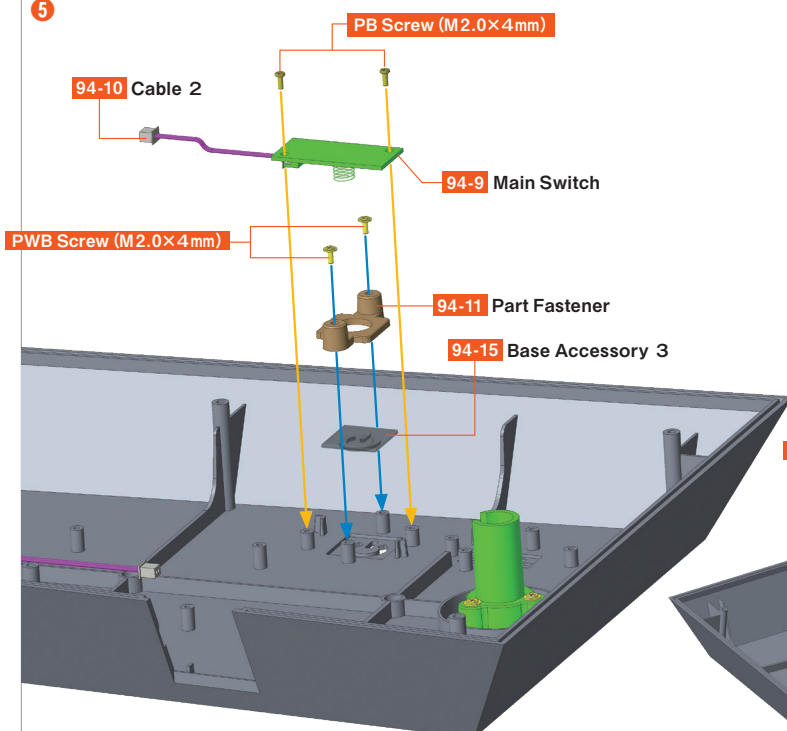
When peeling off the stickers, using tweezers will make it easier.



94-8 and 94-10 look very similar, but they differ in length. Be sure to use them correctly-94-10 is the shorter one, and 94-8 is the longer one. Make sure the connector is oriented correctly before inserting it into the socket.

Peel off the sticker from **93-10 Stickers**, attach it to **94-10 Cable 2** as shown, then insert the connector into the socket on **94-9 Main Switch**.

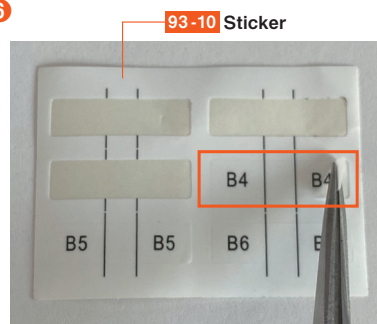
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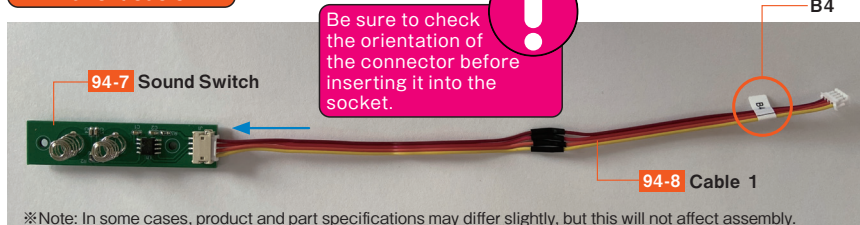
Insert **94-15 Base Accessory 3** into the underside of the base assembled in Issue 93 as shown. Place **94-11 Part Fastener** over it and secure in two places using **PWB screws (M2.0×4mm)**. Then, place the switch assembled in step 4 on top as shown, and secure it in two places using **PB screws (M2.0×4mm)**.

※Stickers have been omitted.

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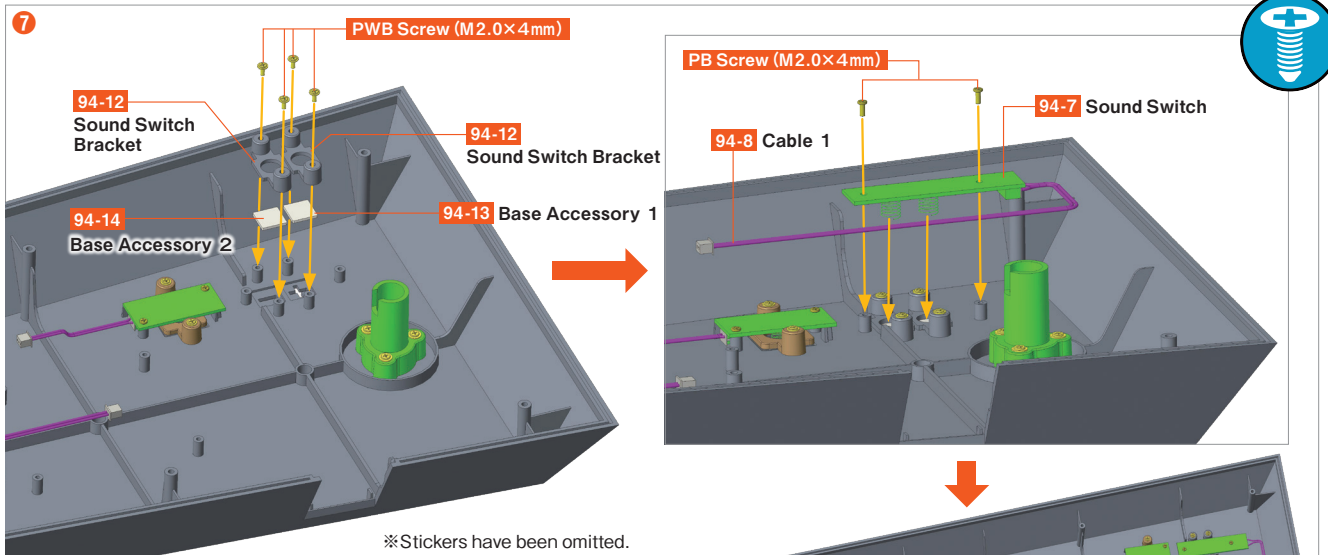
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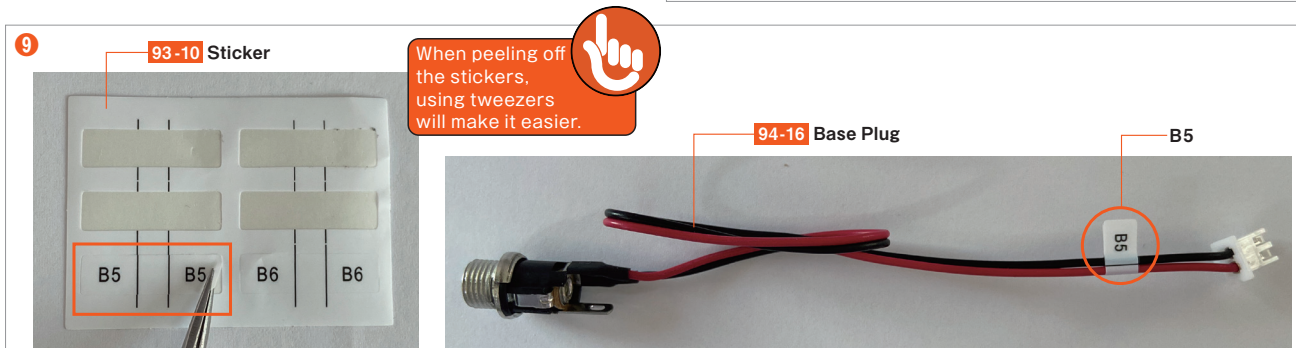
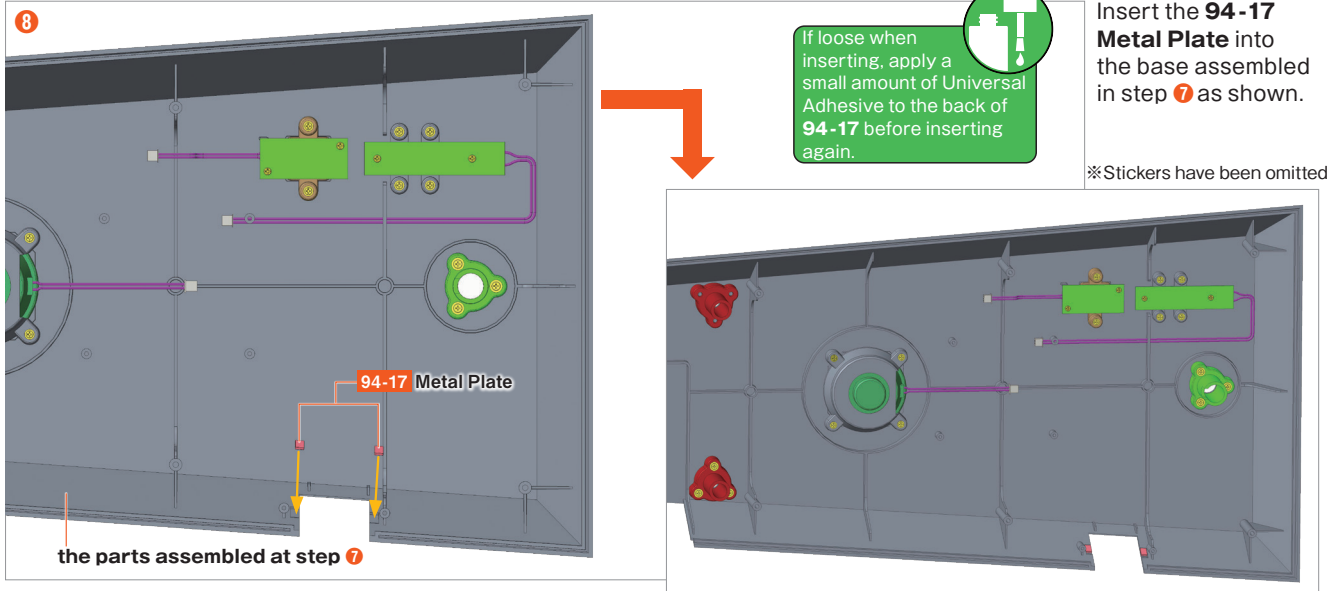
Be sure to check the orientation of the connector before inserting it into the socket.

※Note: In some cases, product and part specifications may differ slightly, but this will not affect assembly.

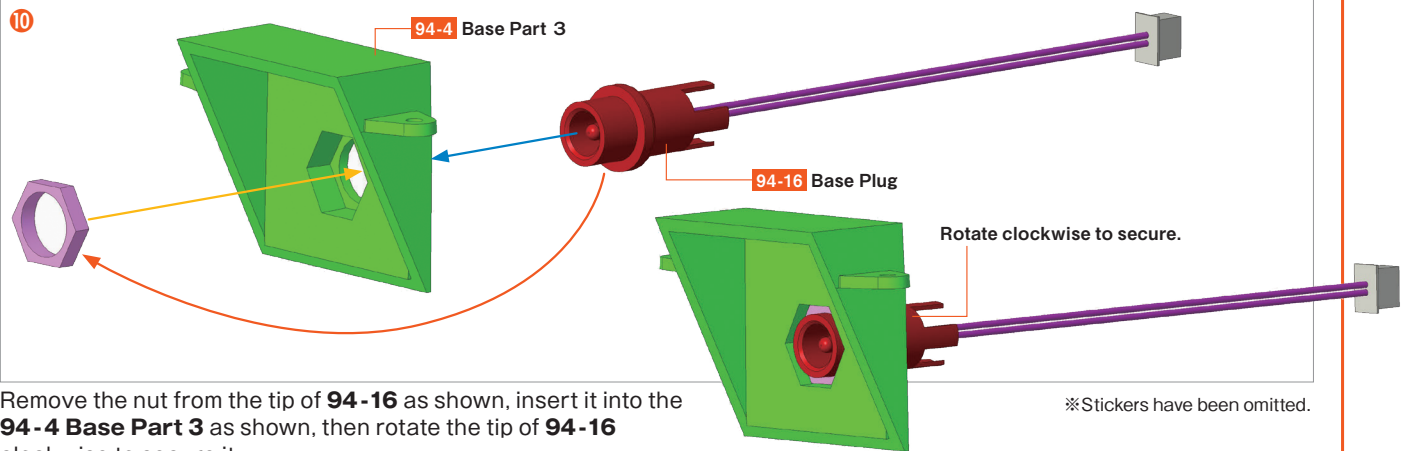
Peel off the sticker from **93-10 Sticker**, attach it to **94-8 Cable 1** as shown, and insert the connector into the socket of **94-7 Sound Switch**.



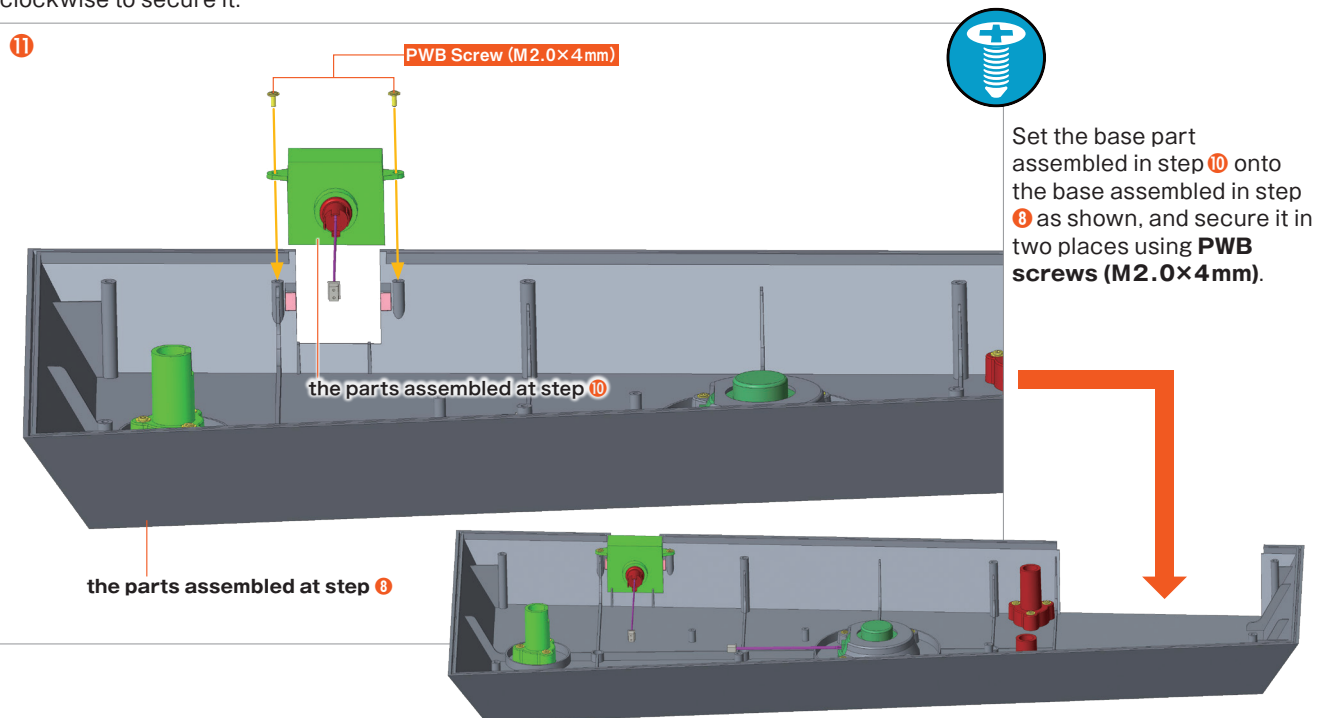
Insert **94-13 Base Accessory 1** and **94-14 Base Accessory 2** into the base assembled in step 6 as shown. Place **94-12 Sound Switch Bracket** on top, and secure the parts in four places using **PWB screws (M2.0x4mm)**. Then, place the sound switch assembled in step 6 on top as shown, and secure it in two places using **PB screws (M2.0x4mm)**.



Peel off the sticker from the **93-10 Sticker**, and attach it to the **94-16 Base Plug** as shown.



Remove the nut from the tip of **94-16** as shown, insert it into the **94-4 Base Part 3** as shown, then rotate the tip of **94-16** clockwise to secure it.



Complete!



The assembly for this issue is now complete. The stickers will be used in the next issue as well, so be sure not to lose them.